












VHM-Feinschruppfräser HSC

30.6356

| | |
|---|-----------------------------------|
| HRC < 55 | HARDOX |
| INOX stainless steel < 900 N/mm ferritic | INCONEL |
| INOX stainless steel > 900 N/mm martensitic | HASTELLOY |
| INOX stainless steel < 900 N/mm austenitic | MONEL |
| NI-ALLOYS < 900 N/mm | NIMONIC |
| NI-CO ALLOYS > 900 N/mm | kurz-spanend short ship |
| TITAN < 1100 N/mm | lang-spanend long ship |
| INCONEL HASTELLOY TITAN | Schruppen roughing ▼ |



-  Solid carbide fine roughing end mills with HR profile, right hand spiral fluted, right-handed. HSC/HPC
-  Fraise carbure profil ébauche fin pour fraiser en grande vitesse /HSC
-  VHM fresa de desbastar HSC
-  Fresa MD a di precisione per sgrossatura a passo fine per Lavorazioni HSC
-  Твердосплавная тонко-обдирочная фреза HSC

| | |
|---|---|
| MICRO GRAIN | KARNASCH NORM |
| HR wavy line | DIN 6535 Form HA |
|  45° |  |
|  | HSC HPC |
|  | HVS |
|  |  |

| ø d1 h10 | l3 | l2 | d2 h6 | d3 | l1 | Z | Stück/piece |
|----------|----|----|-------|------|-----|---|-------------|
| • 6 | 21 | 16 | 6 | 5,5 | 57 | 4 | € |
| • 8 | 27 | 22 | 8 | 7,5 | 70 | 4 | € |
| • 10 | 30 | 25 | 10 | 9,5 | 72 | 4 | € |
| • 12 | 38 | 28 | 12 | 11,2 | 83 | 4 | € |
| • 14 | 40 | 30 | 14 | 13,0 | 83 | 4 | € |
| • 16 | 45 | 35 | 16 | 15,0 | 92 | 5 | € |
| • 18 | 45 | 35 | 18 | 17,0 | 92 | 5 | € |
| • 20 | 55 | 40 | 20 | 19,0 | 104 | 5 | € |

78

Z 4



Z 5














VHM-Feinschruppfräser HHC, Rockwell Cutter

30.6357

| |
|-----------------------------------|
| HRC < 68 |
| GG |
| GGG |
| kurz-spanend short ship |
| Schruppen roughing ▼ |



-  Solid carbide fine roughing end mill HHC, Rockwell Cutter
-  Fraise carbure profil ébauche fin / HHC, Rockwell Cutter
-  VHM fresa de desbastar HHC, Rockwell Cutter
-  Fresa MD a di precisione per sgrossatura a passo fine per Lavorazioni HHC-materiali duri fino 68 HRC
-  Твердосплавная тонко-обдирочная фреза HHC, Rockwell Cutter

| | |
|---|---|
| MICRO GRAIN | DIN 6537 |
| HR wavy line | DIN 6535 Form HE |
|  25° |  |
|  | HHC |
|  | H2V |
|  |  |

| ø d1 h10 | l2 | d2 h6 | l1 | Z | Stück/piece |
|----------|----|-------|-----|---|-------------|
| • 6 | 16 | 6 | 57 | 6 | € |
| • 8 | 16 | 8 | 63 | 6 | € |
| • 10 | 22 | 10 | 73 | 6 | € |
| • 12 | 26 | 12 | 83 | 6 | € |
| • 16 | 32 | 16 | 93 | 6 | € |
| • 20 | 38 | 20 | 104 | 6 | € |

80

Z 6

